



# TOYOTA GR COROLLA

## DIRECT-FIT OIL COOLER INSTALLATION GUIDE

THANK YOU FOR PURCHASING OUR  
OIL COOLER KIT (Part No. HOCK-TOY-007)



### TOOLS REQUIRED

5MM, 12MM ALLEN KEY  
10MM, 13MM, 26MM SOCKET  
10MM, 17MM SPANNER  
AN10 SPANNER  
TRIM TOOL  
CROSSHEAD SCREWDRIVER  
PLASTIC CUTTING EQUIPMENT



### ATTENTION

- READ THIS MANUAL FULLY BEFORE INSTALLATION
- MAKE SURE THIS KIT WILL FIT YOUR VEHICLE
- HEL RECOMMENDS THAT A TRAINED PROFESSIONAL INSTALLS THIS KIT

### PARTS LIST

1 X 1 SERIES 25 ROW SETRAB  
1 X SANDWICH PLATE  
2 X BRACKETS WITH HARDWARE  
2 X HOSE SEPARATOR  
4 X SWIVEL BANJO  
2 X AN10 HOSE  
MOUNTING HARDWARE

**PLEASE CHECK ALL PARTS ARE PRESENT BEFORE STARTING THIS MODIFICATION**

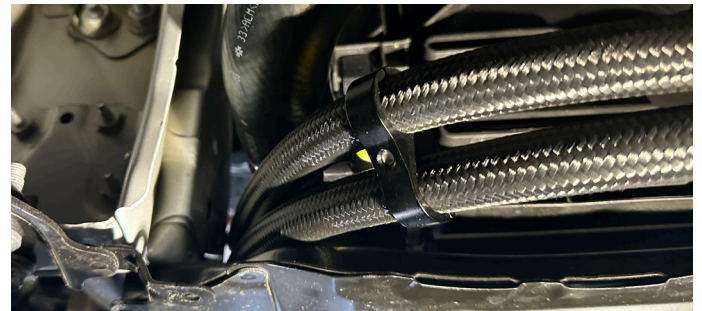
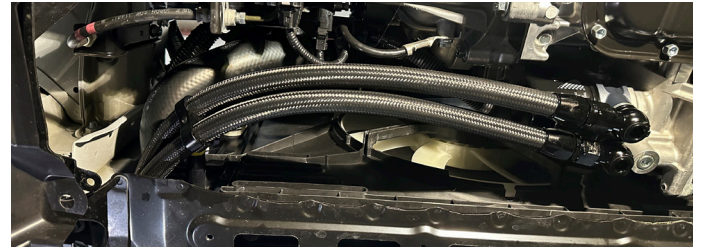




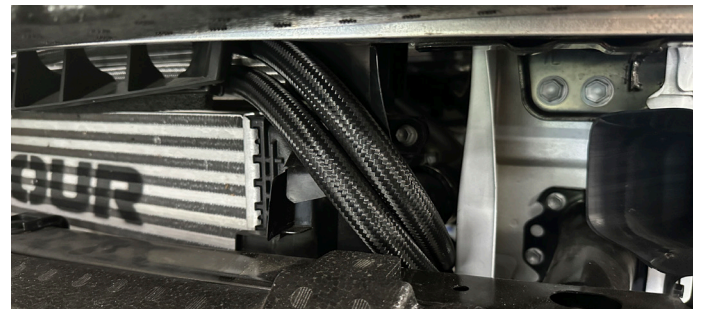
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1. Jack up the car, secure on axle stands, and disconnect the battery.
2. Remove the front bumper and under tray in accordance with the manufacturer's instructions.



3. Remove the plastic radiator shroud, front crash bar & insert.
4. Remove the oil filter and fit the HEL sandwich plate.



Lubricate the sandwich plate o-ring using new engine oil.

Install the new oil filter finger tight then 3/4 turn.



Attach the banjo fittings to the sandwich plate and route the hoses as shown in the next images in the next column.

Use the hose separators to keep the lines together to prevent abrasion.





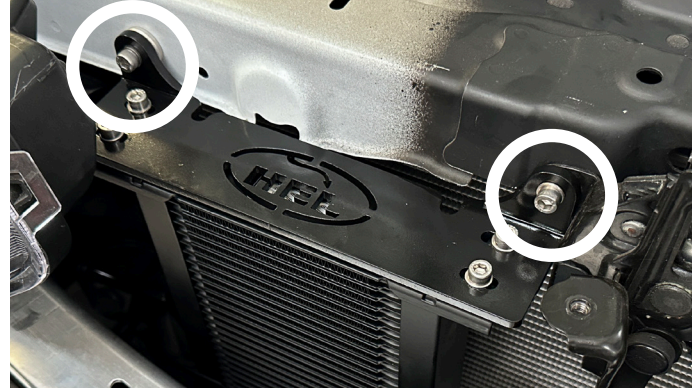
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5. Install the 2 banjo adapters to the bottom of the oil cooler.



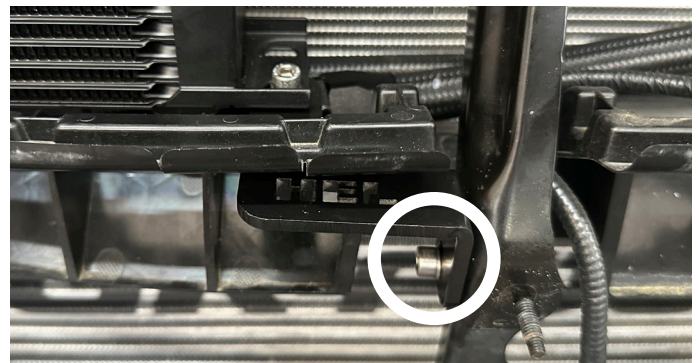
8. Attach the top bracket to the existing bolt holes. The right side uses the bonnet latch bracket.



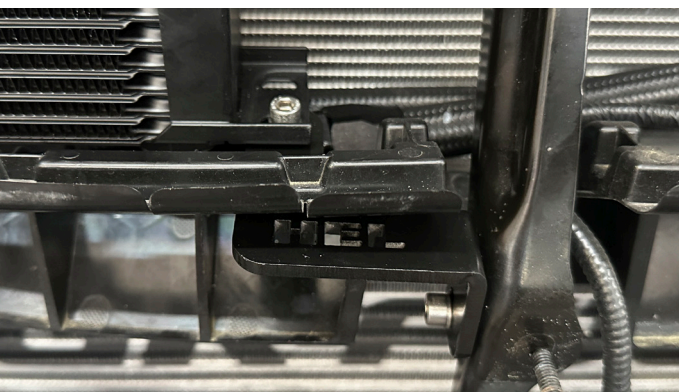
6. Install the supplied upper bracket to the cooler including bolts, o-rings and nuts.



9. Attach the lower bracket to the middle upright support.



7. Install the bottom bracket with the supplied hardware. Attach the hoses, being careful to support the banjo's whilst tightening.





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10. When re-attaching the radiator shroud, you will need to trim the plastic back. This enables full air flow for the cooler, cut along the white line.



12. Refill with engine to OEM spec.

Start the car and check for leaks.

Frequently check the oil levels, as when the thermostat opens you will need to top up as necessary.

Now it's time to grab a drink... sit back... and admire your new catch can kit from HEL PERFORMANCE.

We always love to see what our customers have been up to, please tag us on our social media accounts and show off your automotive builds.



### Additional HEL products for your vehicle

#### CLUTCH LINE (CCK195)



#### BRAKE LINE (TOY-4-160)



#### CATCH CAN (GRCOROLLACCK)

